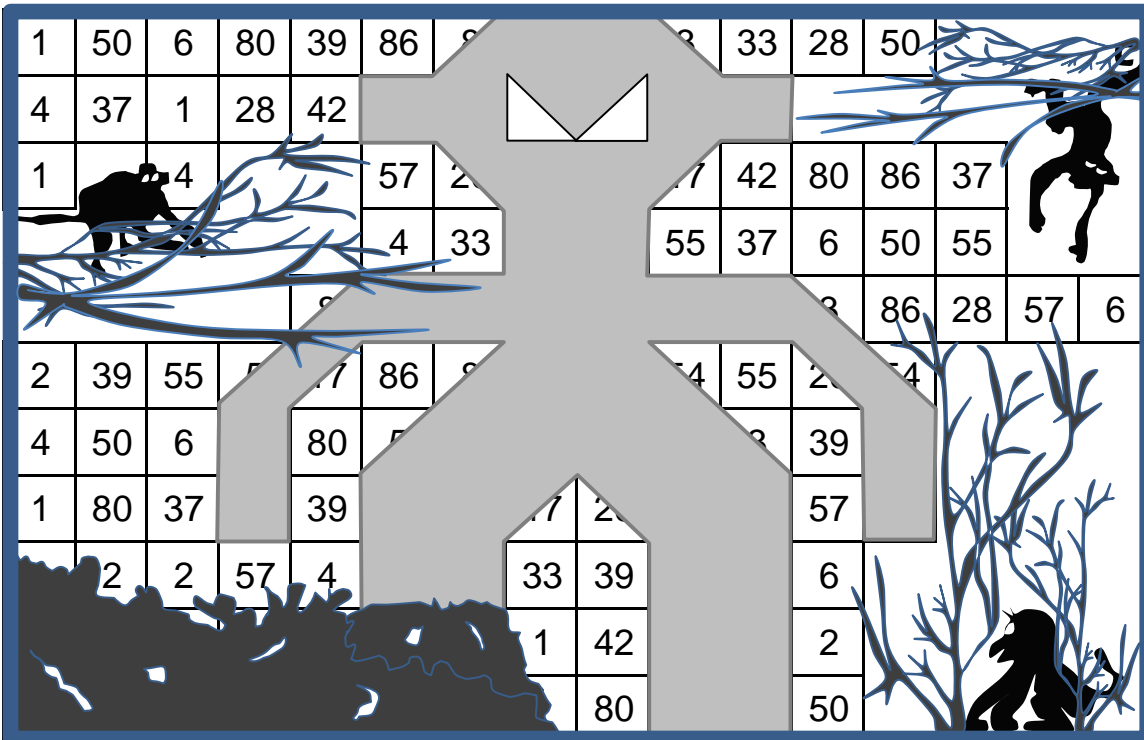


**ANSWER, FIND, AND SHADE**  
**FILL IN THE BLANKS**

**ANSWERS**




  $12 + 4 \times 2 = 20$

  $5 - 22 + 17 = 0$

  $140 = 4 \times 7 \times 5$

  $4 = 14 \div 7 \times 2$

  $9 + 3 \times 8 = 33$

  $16 \div (2 \times 2) = 4$

  $9 \div 3 \times 5 = 15$

  $91 = (9 + 4) \times 7$

  $18 \div 18 - 9 = -8$

  $50 = 26 + 4 \times 6$

  $20 = 30 - 5 \times 2$

  $1 = 6 \times 9 \div 54$